

APPROVAL SHEET

 Customer Name
 :

 Customer P/N
 :

 Frequency
 : 8.000000
 MHz

 AKER Approved P/N
 : 49MN-008000-F-D4-01

 AKER MPN
 : 49MN-008000-F-D4-01

 REVISION
 : A0

 ISSUED DATE
 : 2023/1/13

APPROVED	CHECKED	PREPARED
Everiest		Kiku
APPROVED BY CU	JSTOMER	

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RoHS compliant



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APPROVED	Earnest	SHEET	1 OF 6
PREPARED	Kiku	REV.	A0

Revison	Date	Reviser	Revised contents
A0	2023/1/13	Kiku	Initial Released

^{*}Please kindly be noted that **AKER DO NOT** guarantee parts quality which involves human security application.*



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HC-49US SMD CRYSTAL SPECIFICATION

1. ELECTRICAL CHARACTERISTICS

(1) Standard atmospheric conditions

Unless otherwise specified, the standard range of atmospheric conditions for making measurement and tests are as follow:

Ambient temperature: 25±5°C

Relative humidity : 40%~70%

If there is any doubt about the results, measurement shall be made within the following limits:

Ambient temperature: 25±3°C

Relative humidity : 40%~70%

(2) Measurement Equipment: SAUNDERS 250B (Measured FL)

(3) Cutting Mode: AT CUT

(4) Oscillation Mode: Fundamental

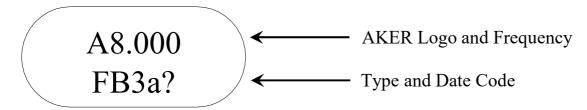
Parameters	Symbol	Ele	ctrical S	Specifica	tion	Notes
raiameters	Symbol	Min.	Тур.	Max.	Unit	Notes
Nominal Frequency	FL	8	3.000000)	MHz	
Load Capacitance	CL		20		pF	
Frequency Tolerance		-30	?	30	ppm	At 25° C $\pm 3^{\circ}$ C
Frequency Stability		-50	~	50	ppm	Related to 25 °C
Drive Level	DL		10	100	uW	
Operating Temperature Range		-40	~	85	°C	
Storage Temperature Range		-55	~	125	°C	
Effective Series Resistance	RR			60	Ω	
Shunt Capacitance	C0			5	pF	
Motional Capacitance	C1		N/A		fF	
Ratio Of Capacitance	r		N/A			C0/C1
Aging Rate		-3	~	3	ppm	First Year
Insulation Resistance		500			MOhms	At DC 100V

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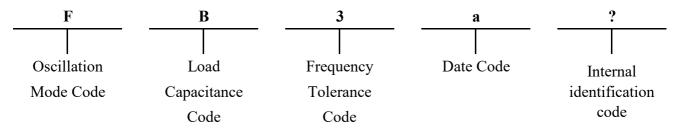


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2. MARKING



Type and Date Code



Oscillation Mode Code

Code	Oscillation Mode
F	AT Cut / Fundamental
T	AT Cut / 3rd Overtone
В	BT Cut / Fundamental

Load Capacitance Code

	1		
Code	CL	Code	CL
S	Series	P	4
A	16	Q	39
В	20	R	12.5
С	30	T	8
D	18	U	33
Е	32	V	7
F	12	W	6
G	22	X	17
Н	27	Y	8.5
I	10	Z	19.5
J	14	a	21.5
K	15	b	24
L	25	c	35
M	9	d	37
N	13		

Frquency Tolerance Code

Code	Tolerance	Code	Tolerance
1	±20 ppm	6	±50 ppm
2	±25 ppm	9	±10 ppm
3	±30 ppm	0	±100 ppm
5	±15 ppm		

Date Code

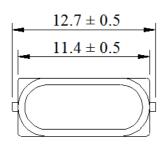
Year	2017	2018	2019	2020
	2021	2022	2023	2024
	2025	2026	2027	2028
Month	(4N+1)	(4N+2)	(4N+3)	(4N+0)
JAN	A	N	a	n
FEB	В	P	ь	p
MAR	С	Q	С	q
APR	D	R	d	r
MAY	Е	S	e	S
JUN	F	T	f	t
JUL	G	U	g	u
AUG	Н	V	h	V
SEP	J	W	j	W
OCT	K	X	k	X
NOV	L	Y	1	у
DEC	M	Z	m	Z

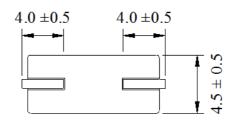
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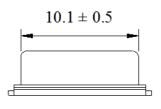


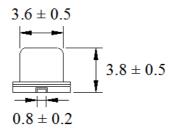
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3. DIMENSIONS: (Unit:mm)

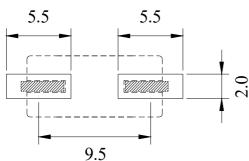




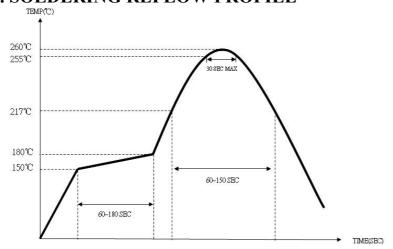




4. SUGGESTED LAND PATTERN: (Unit: mm)



5. SOLDERING REFLOW PROFILE



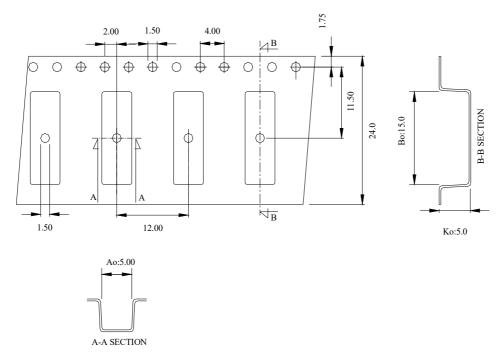
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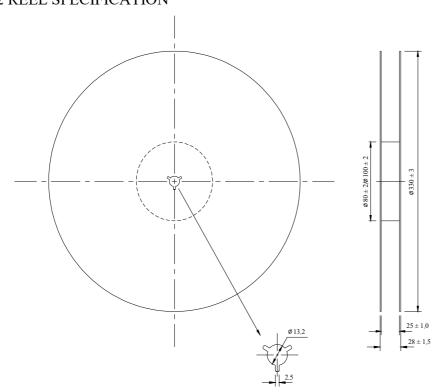
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6. PACKING: (Unit:mm) 1000pcs/reel

6.1 TAPE SPECIFICATION



6.2 REEL SPECIFICATION



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7. RELIABILITY SPECIFICATION

No	Test Item	Test Methods	Performance
1	Drop Test	Free drop from 50 cm height onto a hard wooden board	
		for 3 times	To satisfy the electrical characteristics
2	Mechanical Shock	1000 G, 0.5 msec, 3 times for each direction (X, Y, Z)	
3	Vibration	Frequency range: 20 ~ 2000 Hz	
		Amplitude: 1.52 mm / 20G	
		Sweep time: 20 minutes	
		Test time for each direction: 2 Hours (Total 6 Hours)	
4	Gross Leak	Alcohol, Test Pressure : > -40cm-Hg	No bubbles stream
5	Fine Leak	5 kgf/cm ² Helium bombing for 2 Hours	≤10 ⁻⁸ atm.cc./sec
6	Solderability	Temperature : $260^{\circ}\text{C} \pm 5^{\circ}\text{C}$	90% min. coverage
		Immersion time : 5 ± 1 seconds	of new solder
7	Resistance To	Solder pot test	
	Soldering Heat	Test temperature : $260^{\circ}\text{C} \pm 5^{\circ}\text{C}$	
		Test time : 10 ± 1 seconds	
8	High Temperature	$+$ 125 °C \pm 3 °C for 500 \pm 12 Hours	
	Storage		
9	Low Temperature	- 55 °C \pm 3 °C for 500 \pm 12 Hours	
	Storage		
10	Temperature Cycle	Total 100 cycles of the following temperature cycle	To satisfy the
		1 cycle	electrical
		125° C ± 3° C	characteristics
		25° C ± 3° C	
		-55° C ± 3° C	
		15 min. 15 min.	
11	High Temperature	$85^{\circ}\text{C} \pm 5^{\circ}\text{C}$, RH $85\% \pm 5\%$, 500 ± 12 Hours	
	And Humidity		

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