

APPROVAL SHEET

 Customer Name
 :

 Customer P/N
 :

 Frequency
 : 8.000000
 MHz

 AKER Approved P/N
 : 49SN-008000-F-D4-00

 AKER MPN
 : 49SN-008000-F-D4-00

 REVISION
 : A0

 ISSUED DATE
 : 2023/1/16

| APPROVED | CHECKED | PREPARED |
|----------------|---------|----------|
| Evriest | | Kiku |
| APPROVED BY CU | JSTOMER | |
| | | |

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RoHS compliant



| Customer P/N | | | |
|-------------------|---------------------|-------|--------|
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| APPROVED | Earnest | SHEET | 1 OF 5 |
| PREPARED | Kiku | REV. | A0 |

| Date | Reviser | Revised contents |
|-----------|---------|------------------|
| 2023/1/16 | Kiku | Initial Released |
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^{*}Please kindly be noted that **AKER DO NOT** guarantee parts quality which involves human security application.*



| Customer P/N | | | |
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HC-49US CRYSTAL SPECIFICATION

1. ELECTRICAL CHARACTERISTICS

(1) Standard atmospheric conditions

Unless otherwise specified, the standard range of atmospheric conditions for making measurement and tests are as follow:

Ambient temperature: 25±5°C

Relative humidity : 40%~70%

If there is any doubt about the results, measurement shall be made within the following limits:

Ambient temperature: 25±3°C

Relative humidity : 40%~70%

(2) Measurement Equipment: SAUNDERS 250B (Measured FL)

(3) Cutting Mode: AT CUT

(4) Oscillation Mode: Fundamental

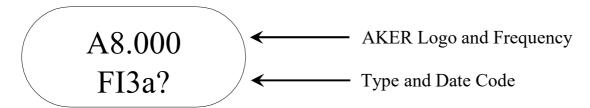
| Parameters | Symbol | Ele | ctrical S | Specifica | tion | Notes |
|-----------------------------|--------|------|-----------|-----------|-------|-------------------------------------|
| raiameters | Symbol | Min. | Тур. | Max. | Unit | Notes |
| Nominal Frequency | FL | { | 8.000000 |) | MHz | |
| Load Capacitance | CL | | 10 | | pF | |
| Frequency Tolerance | | -30 | ~ | 30 | ppm | At 25° C $\pm 3^{\circ}$ C |
| Frequency Stability | | -30 | ~ | 30 | ppm | Related to 25 °C |
| Drive Level | DL | | 100 | 500 | uW | |
| Operating Temperature Range | | -40 | ~ | 85 | °C | |
| Storage Temperature Range | | -55 | ~ | 125 | °C | |
| Effective Series Resistance | RR | | | 80 | Ω | |
| Shunt Capacitance | C0 | | | 7 | pF | |
| Motional Capacitance | C1 | | N/A | | fF | |
| Ratio Of Capacitance | r | | N/A | | | C0/C1 |
| Aging Rate | | -5 | ~ | 5 | ppm | First Year |
| Insulation Resistance | | 500 | | | MOhms | At DC 100V |

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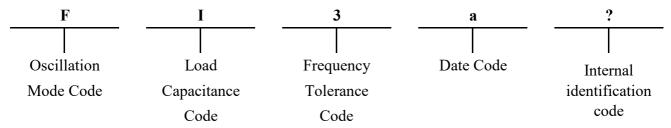


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2. MARKING



Type and Date Code



Oscillation Mode Code

| Code | Oscillation Mode | | |
|------|-----------------------|--|--|
| F | AT Cut / Fundamental | | |
| T | AT Cut / 3rd Overtone | | |
| В | BT Cut / Fundamental | | |

Load Capacitance Code

| Code | CL | Code | CL |
|------|--------|------|------|
| S | Series | P | 4 |
| A | 16 | Q | 39 |
| В | 20 | R | 12.5 |
| С | 30 | T | 8 |
| D | 18 | U | 33 |
| Е | 32 | V | 7 |
| F | 12 | W | 6 |
| G | 22 | X | 17 |
| Н | 27 | Y | 8.5 |
| I | 10 | Z | 19.5 |
| J | 14 | a | 21.5 |
| K | 15 | ь | 24 |
| L | 25 | С | 35 |
| M | 9 | d | 37 |
| N | 13 | | |

Frquency Tolerance Code

| Code | Tolerance | Code | Tolerance |
|------|-----------|------|-----------|
| 1 | ±20 ppm | 6 | ±50 ppm |
| 2 | ±25 ppm | 9 | ±10 ppm |
| 3 | ±30 ppm | 0 | ±100 ppm |
| 5 | ±15 ppm | | |

Date Code

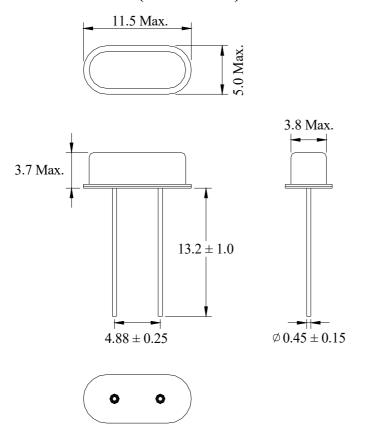
| Year | 2017 | 2018 | 2019 | 2020 |
|-------|--------|--------|--------|--------|
| | 2021 | 2022 | 2023 | 2024 |
| | 2025 | 2026 | 2027 | 2028 |
| Month | (4N+1) | (4N+2) | (4N+3) | (4N+0) |
| JAN | A | N | a | n |
| FEB | В | P | ь | p |
| MAR | С | Q | С | q |
| APR | D | R | d | r |
| MAY | Е | S | e | S |
| JUN | F | T | f | t |
| JUL | G | U | g | u |
| AUG | Н | V | h | V |
| SEP | J | W | j | W |
| OCT | K | X | k | X |
| NOV | L | Y | 1 | у |
| DEC | M | Z | m | Z |

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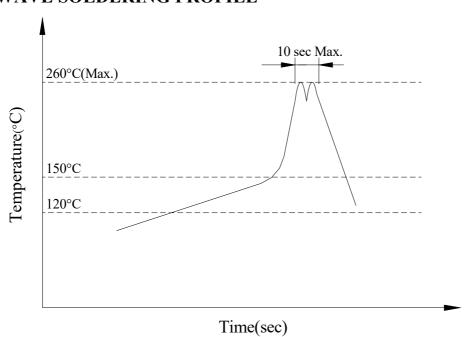


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3. DIMENSIONS: (Unit: mm)



4. WAVE SOLDERING PROFILE



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5. RELIABILITY SPECIFICATION

| No | Test Item | Test Methods | Performance |
|----|-------------------|--|-------------------------------|
| 1 | Drop Test | Free drop from 50 cm height onto a hard wooden board | |
| | | for 3 times | |
| 2 | Mechanical Shock | 1000 G, 0.5 msec, 3 times for each direction (X, Y, Z) | T |
| | | | To satisfy the electrical |
| 3 | Vibration | Frequency range: 20 ~ 2000 Hz | characteristics |
| | | Amplitude: 1.52 mm / 20G | |
| | | Sweep time: 20 minutes | |
| | | Test time for each direction : 2 Hours (Total 6 Hours) | |
| 4 | Gross Leak | Alcohol, Test Pressure : > -40cm-Hg | No bubbles stream |
| 5 | Fine Leak | 5 kgf/cm ² Helium bombing for 2 Hours | ≤10 ⁻⁸ atm.cc./sec |
| 6 | Solderability | Temperature : $260^{\circ}\text{C} \pm 5^{\circ}\text{C}$ | 90% min. coverage |
| | | Immersion time : 5 ± 1 seconds | of new solder |
| 7 | Resistance To | Solder pot test | |
| | Soldering Heat | Test temperature : $260^{\circ}\text{C} \pm 5^{\circ}\text{C}$ | |
| | | Test time : 10 ± 1 seconds | |
| 8 | High Temperature | $+$ 125 °C \pm 3 °C for 500 \pm 12 Hours | |
| | Storage | | |
| 9 | Low Temperature | - 55 $^{\circ}$ C \pm 3 $^{\circ}$ C for 500 \pm 12 Hours | |
| | Storage | | |
| 10 | Temperature Cycle | Total 100 cycles of the following temperature cycle | To satisfy the |
| | | 1 cycle | electrical |
| | | 125° C ± 3° C | characteristics |
| | | / \ / \ | |
| | | 25° C ± 3° C | |
| | | | |
| | | -55° C ± 3° C | |
| | | 15 min. 15 min. | |
| 11 | High Temperature | 85° C ± 5°C, RH 85% ± 5%, 500 ± 12 Hours | |
| | And Humidity | | |

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